

Glossy Black - ship Oct. 31

Work Order ID 75600

75600

Page 1

October-26-11 1:55:21 PM

Item ID: D350-607-041AGB Accept *N900040100* Setup Start *NS1*
 Revision ID:
 Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black Stop *NS2*
 Start Date: 10/26/11 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 10/31/11 Req'd Qty: 1.00 *1* Customer:

Reference: Rework

Approvals: Process Plan: W Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607-1	A

100 0.00
 100 DOCUMENT CONTROL
 DC Memo 0.00
 Document Control Photocopy bluefile & type labels per PPPD350-607-041A CHG001 5/10/28

11-10-28

102 0.00
 102 Small Fab Memo 0.00
 Small Fab PULL FROM STOCK: 73 713
 1 X D350-607-041 B
 REMOVE ALL HARDWARE/PARTS
 SET ASIDE TO REASSEMBLE
 RETURN PROP ARM TO STOCK
 D2332-041 B 1371882

11-10-28

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7				TC APPROVAL #09-88 TEL: 1-613-632-5200	
P/N	D350-607-041	CHG	CHG008		
DESC.	Heli-Utility-Basket	SIC	SH94-14		
LOT	B73713	SIC	SR00213NY		
MODEL	AS350/355	SIC			

MADE IN CANADA 0272

Work Order ID 75600***75600***

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Item ID: D350-607-041AGB

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black

Start Date: 10/26/11 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/31/11 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

105

0.00

105

Large Fab

Large Fab

Memo

GRIND FLUSH D2327-3 BUSHING
TRIM STELL MESH LOCALLY A/R
TRANSFER DRILL 2 X 0.194 HOLES THRU BASKET LID SQUARE TUBE
AND 2 X 0.194 HOLES THRU BASKET BASE SQUARE TUBE PER
DETAIL M

PL 11-10-27

1x

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Quality Control

Memo

0.00

8/10/27

135

0.00

135

Powdercoat

Powder Coating

Memo

SAND BASKET LIGHTLY ✓
RE-POWDER COAT GLOSSY BLACK PROTECH # PS111N9 ✓
PER QS1005
RE-WING WALK A/R

1x M 11/10/27

M 118025

Start Time : 2:00
Temp : 390°F
Finish Time 2:30

Work Order ID 75600

75600

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October-26-11 1:55:21 PM

Item ID: D350-607-041AGB Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black
 Start Date: 10/26/11 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 10/31/11 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
136	QC3- Inspect Part Finish	0.00							
136									
QC	Memo	0.00							
Quality Control									
137		0.00							
137									
Small Fab	Memo	0.00							
Small Fab	RE-ASSEMBLE BASKET PER IIN								
	D350-607-1 TO MAKE								
	D350-607-041A USING ORIGINAL PARTS AND ATTACHED PICK LIST								
140	Pick Kit	0.00							
140									
Packaging	Memo	0.00							
Packaging	ENSURE ORIGINAL KIT IS INCLUDED								

5/10/27

164 6 21 11/10/25

75700 164 6 21 11/10/31 (1)
Black

Work Order ID 75600***75600***

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Item ID: D350-607-041AGB

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black

Start Date: 10/26/11 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/31/11 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150

QC4- 100% Inspect kits for completeness

0.00

150

QC

Memo

0.00

Quality Control

160

Packaging

0.00

160

Packaging

Memo

0.00

Packaging

RE-PACKAGE PER PPP
USING NEW B/N
NEW LABELS ARE REQUIRED

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.00

Quality Control

~~11/10/25~~
11/10/25

11/10/31

ME
11-10-31

Picklist Print

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Page 1

Work Order ID: 75600

Parent Item: D350-607-041AGB

Start Date: 10/26/11

Required Date: 10/31/11

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310-4 NUT		Purchased	No				Each	47.0000		4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST324		25							
				118983		25							
				ST344		22							
				119328		22							
AN3C11A BOLT		Purchased	No				Each	30.0000		4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351		30							
				118116		10							
				118838		20							
AN3C16A Bolt		Purchased	No				Each	62.0000		4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST352		62							
				115835		1							
				118422		36							
				118628		25							
D350-607-041 Heli-Utility-Basket, LH		Manufactured	No				Each	4.0000		1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				BSKT		3							
				71133		1							
				72274		1							
				73713		1							
				FG		1							
				55519		0							
				69426		1							

D350-607-241

BLN 75780

Pull 10/31

-1

B 73173 7
HCP001

Picklist Print

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Work Order ID: 75600

Parent Item: D350-607-041AGB

Start Date: 10/26/11

Required Date: 10/31/11

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black

Start Qty: 1.00

Required Qty: 1.00

D3953-1
Gas Spring Bracket

Manufactured No

Each 16.0000

2

Location

Loc Qty

Loc Code

ST096

16

53760

16

D3953-11
Gas Spring Spacer

Manufactured No

Each 13.0000

2

Location

Loc Qty

Loc Code

ST096

13

71268

13

D3953-13
Gas Spring Spacer

Manufactured No

Each 13.0000

2

Location

Loc Qty

Loc Code

ST096

13

52761

13

D3953-3
Gas Spring Stud, Lid

Manufactured No

Each 17.0000

2

Location

Loc Qty

Loc Code

ST096

17

74703

17

D3953-5
Gas Spring Stud, Base

Manufactured No

Each 10.0000

2

Location

Loc Qty

Loc Code

ST096

10

71270

10

D3953-7
Spring Spacer

Manufactured No

Each 7.0000

Location

Loc Qty

Loc Code

ST096

7

65053

4

74168

3

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Shop Packet Print

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Work Order ID: 75600

Parent Item: D350-607-041AGB

Start Date: 10/26/11

Required Date: 10/31/11

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black

Start Qty: 1.00

Required Qty: 1.00

D3953-9
Gas Spring Washer

Manufactured No

Each 10.0000

SP 4

Location

Loc Qty

Loc Code

ST096

10

69025

2

74169

8

4

D3969-1
Spring (Basket Lid)

Manufactured No

Each 25.0000

SP 1

Location

Loc Qty

Loc Code

ST272

25

72364

5

73523

20

SP

MS21043-3
Nut

Purchased No

Each 898.0000

SP 8

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

826

118077

1

118614

477

118686

348

8

MS24665-2-12
COTTER PIN

Purchased No

Each 172.0000

11/10/2011

Location

Loc Qty

Loc Code

ST309

172

111499

3

118078

169

✓

Picklist Print

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Work Order ID: 75600

Parent Item: D350-607-041AGB

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black

Start Date: 10/26/11

Required Date: 10/31/11

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased

No

Each 2,998.0000

Washer

M 11/10/23

Location

Loc Qty

Loc Code

FP-B

7

117291

7

ST297

2991

116304

55

117460

18

117887

169

118078

2

118179

78

118354

1685

119124

984

XS

NAS1149C0432R

Purchased

No

Each 4,688.0000

Washer

4

Location

Loc Qty

Loc Code

ST297

4688

117291

3688

119124

1000

D2022-101

Spacer

Manufactured

No

Each 122.0000

2 11/10/28

Location

Loc Qty

Loc Code

ST504

122

69824

12

71840

60

73307

50

2

D2258-200

Placard 200lb

Manufactured

No

Each 10.0000

1 11/10/28

Location

Loc Qty

Loc Code

ST505

10

71180

10

VI

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Work Order ID: 75600

Parent Item: D350-607-041AGB

Start Date: 10/26/11

Required Date: 10/31/11

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black

Start Qty: 1.00

Required Qty: 1.00

D2530 ok
Handle Weldment

Manufactured No

Each 5.0000

1

Location

Loc Qty

Loc Code

ST506

4

73450

4

ST508

1

69318

1

D2535 ok
Spring

Manufactured No

Each 58.0000

2

Location

Loc Qty

Loc Code

ST504

58

71117

58

D2537 ok
Bushing

Manufactured No

Each 35.0000

2

Location

Loc Qty

Loc Code

ST504

35

71853

5

73344

30

D2931
Bumper

Manufactured No

Each 570.0000

Location

Loc Qty

Loc Code

ST504

570

46064

570

AN3-16A ok
Bolt

Purchased No

Each 151.0000

Location

Loc Qty

Loc Code

ST352

151

117441

53

118628

98

Picklist Print

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Work Order ID: 75600

Parent Item: D350-607-041AGB

Start Date: 10/26/11

Required Date: 10/31/11

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black

Start Qty: 1.00

Required Qty: 1.00

AN4-7A oh Purchased No Each 192.0000 2
Bolt

Location	Loc Qty	Loc Code
ST356	192	
117514	192	

AN5-17A oh Purchased No Each 64.0000 4
Bolt

Location	Loc Qty	Loc Code
ST338	64	
117872	44	
118706	20	

MS20600-AD4W3 Purchased No Each 1,413.0000
Cherry Rivets

Location	Loc Qty	Loc Code
GA	882	
118626	882	
ST321	398	
111636	48	
117505	315	
117601	35	
WA018	133	
107939	133	

AN960JD416 NAS1149D0463J Purchased No Each 0.0000

Washer

AN960JD516 NAS1149D0563J Purchased No Each 0.0000

Washer

AN960JD8 NAS1149DN832J Purchased No Each 0.0000

Washer

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Work Order ID: 75600

Parent Item: D350-607-041AGB

Start Date: 10/26/11

Required Date: 10/31/11

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each 9,839.0000

10

Nut

OK
MUF
(1-10-3)

Location

Loc Qty

Loc Code

ST300

839

117885

42

118451

125

118927

672

ST516

6000

119017

6000

ST518

3000

119075

3000

MS21042L4

Purchased

No

Each 13,538.000

2

Nut

OK
MUF
11-10-31

Location

Loc Qty

Loc Code

ST300

2538

117441

27

117601

532

118451

979

118927

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

Picklist Print

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Work Order ID: 75600

Parent Item: D350-607-041AGB

Start Date: 10/26/11

Required Date: 10/31/11

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener) - Gloss Black

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

Each 2,514.0000

4

Nut

OK
MMP
(11-10-31)

Location

Loc Qty

Loc Code

ST300

1014

116105

5

116548

53

117441

78

117611

82

118179

496

118910

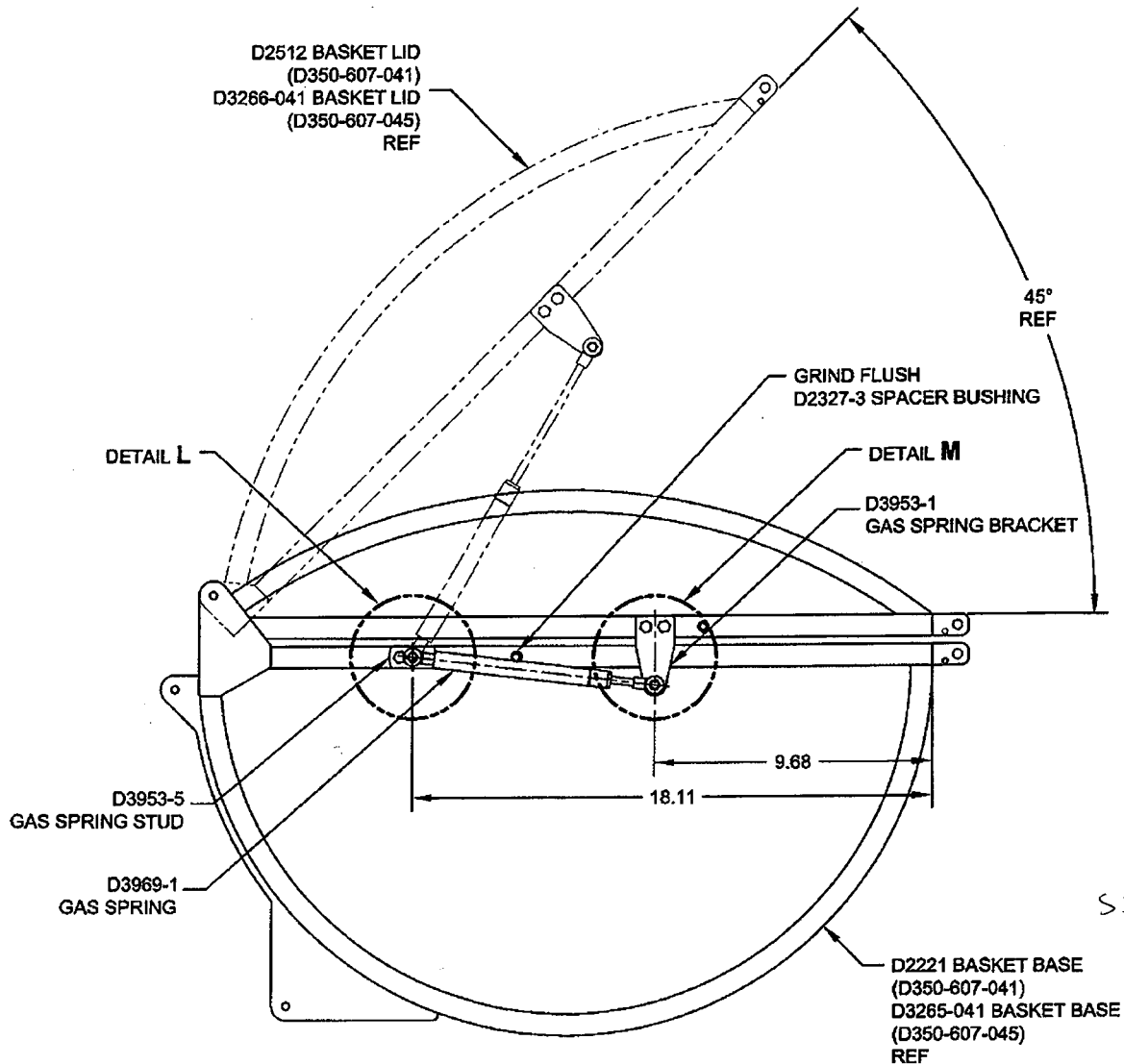
300

ST518

1500

119109

1500



D350-607-141 AUTOMATIC LID OPENER INSTALLATION
(BOTH ENDS)

D350-607-145 AUTOMATIC LID OPENER INSTALLATION
(1 END ONLY)

Figure 8a – Automatic Lid Opener Installation

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Revision: **A**

Date: 10.03.10

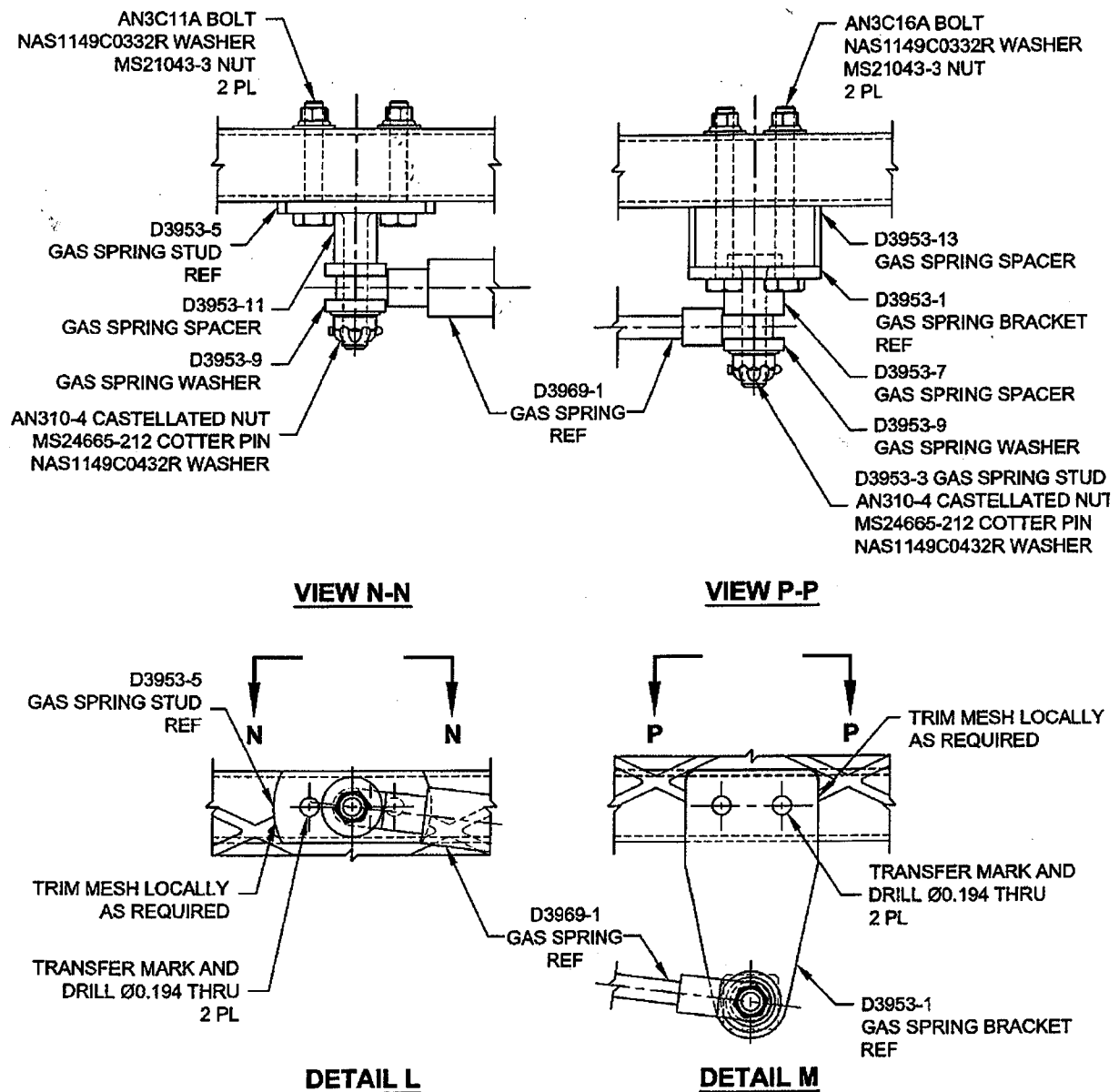


Figure 8b – Automatic Lid Opener Installation